

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

SECTION 1: Identification

1.1 Product identifier

Trade name **WELD-ON 3 CLEAR (DCM & TCE Free)**
Product category/ies Acrylic Solvent Cement

1.2 Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses adhesive
Acrylic Solvent Cement

1.3 Details of the supplier of the safety data sheet

Weld-On
17109 S. Main
Gardena CA 90248-3127
United States

Telephone: 1-310-898-3300
e-mail: EHSInfo@ipscorp.com
Website: www.weldon.com

1.4 Emergency telephone number

Emergency information service 24 Hours - CHEMTEL: (800) 255-3924; International (813) 248-0585

SECTION 2: Hazard(s) identification

2.1 Classification of the substance or mixture

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

| Hazard class | Category |
|-------------------------|----------|
| acute toxicity (inhal.) | 4 |
| skin sensitization | 1 |
| carcinogenicity | 2 |
| flammable liquid | 2 |

For full text of abbreviations: see SECTION 16.

The most important adverse physicochemical, human health and environmental effects

The product is combustible and can be ignited by potential ignition sources.

2.2 Label elements

Labelling acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

- Signal word danger

- Pictograms

GHS02, GHS07, GHS08





WELD-ON 3 CLEAR (DCM & TCE Free)

Date of compilation: 2025-04-11

| | |
|------|--------------------------------------|
| H225 | Highly flammable liquid and vapor. |
| H317 | May cause an allergic skin reaction. |
| H332 | Harmful if inhaled. |
| H351 | Suspected of causing cancer. |

| | |
|----------------|---|
| P101 | If medical advice is needed, have product container or label at hand. |
| P102 | Keep out of reach of children. |
| P201 | Obtain special instructions before use. |
| P210 | Keep away from heat/sparks/open flames/hot surfaces. No smoking. |
| P233 | Keep container tightly closed. |
| P240 | Ground/bond container and receiving equipment. |
| P241 | Use explosion-proof electrical/ventilating/lighting equipment. |
| P242 | Use only non-sparking tools. |
| P243 | Take precautionary measures against static discharge. |
| P261 | Avoid breathing dust/fume/gas/mist/vapors/spray. |
| P271 | Use only outdoors or in a well-ventilated area. |
| P272 | Contaminated work clothing must not be allowed out of the workplace. |
| P280 | Wear protective gloves/eye protection/face protection. |
| P302+P352 | If on skin: Wash with plenty of water. |
| P303+P361+P353 | If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. |
| P304+P340 | If inhaled: Remove person to fresh air and keep comfortable for breathing. |
| P312 | Call a poison center/doctor if you feel unwell. |
| P321 | Specific treatment (see on this label). |
| P363 | Wash contaminated clothing before reuse. |
| P370+P378 | In case of fire: Use sand, carbon dioxide or powder extinguisher to extinguish. |
| P403+P235 | Store in a well-ventilated place. Keep cool. |
| P405 | Store locked up. |
| P501 | Dispose of contents/container to industrial combustion plant. |

- Hazardous ingredients for labelling nitromethane, methyl methacrylate, trans-dichloroethylene

Hazards not otherwise classified

Harmful to aquatic life with long lasting effects (GHS category 3: aquatic toxicity - acute and/or chronic).

Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

SECTION 3: Composition/information on ingredients

3.1 Substances

Not relevant (mixture)

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

3.2 Mixtures

Description of the mixture

| Name of substance | Identifier | Wt% |
|------------------------|--------------------|-----------|
| trans-dichloroethylene | CAS No 156-60-5 | 50 – < 75 |
| nitromethane | CAS No 75-52-5 | 25 – < 50 |
| methyl methacrylate | CAS No 80-62-6 | 1 – < 5 |

Remarks

For full text of abbreviations: see SECTION 16

SECTION 4: First-aid measures

4.1 Description of first-aid measures

General notes

Do not leave affected person unattended. Remove victim out of the danger area. Keep affected person warm, still and covered. Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. In case of unconsciousness place person in the recovery position. Never give anything by mouth.

Following inhalation

If breathing is irregular or stopped, immediately seek medical assistance and start first aid actions. Provide fresh air.

Following skin contact

Wash with plenty of soap and water.

Following eye contact

Remove contact lenses, if present and easy to do. Continue rinsing. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart.

Following ingestion

Rinse mouth with water (only if the person is conscious). Do NOT induce vomiting.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms and effects are not known to date.

4.3 Indication of any immediate medical attention and special treatment needed

none

SECTION 5: Fire-fighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water spray, BC-powder, Carbon dioxide (CO₂)

Unsuitable extinguishing media

Water jet

5.2 Special hazards arising from the substance or mixture

In case of insufficient ventilation and/or in use, may form flammable/explosive vapor-air mixture. Solvent vapors are heavier than air and may spread along floors. Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures.

Hazardous combustion products

Nitrogen oxides (NO_x), Carbon monoxide (CO), Carbon dioxide (CO₂), Hydrogen chloride (HCl)

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

Flash point

36 °F closed cup

5.3 Advice for firefighters

In case of fire and/or explosion do not breathe fumes. Coordinate firefighting measures to the fire surroundings. Do not allow firefighting water to enter drains or water courses. Collect contaminated firefighting water separately. Fight fire with normal precautions from a reasonable distance.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures**

For non-emergency personnel

Remove persons to safety.

For emergency responders

Wear breathing apparatus if exposed to vapors/dust/aerosols/gases.

6.2 Environmental precautions

Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it. If substance has entered a water course or sewer, inform the responsible authority.

6.3 Methods and material for containment and cleaning up

Advice on how to contain a spill

Covering of drains

Advice on how to clean up a spill

Wipe up with absorbent material (e.g. cloth, fleece). Collect spillage: sawdust, kieselgur (diatomite), sand, universal binder

Appropriate containment techniques

Use of adsorbent materials.

Other information relating to spills and releases

Place in appropriate containers for disposal. Ventilate affected area.

6.4 Reference to other sections

Hazardous combustion products: see section 5. Personal protective equipment: see section 8. Incompatible materials: see section 10. Disposal considerations: see section 13.

SECTION 7: Handling and storage**7.1 Precautions for safe handling**

Recommendations

- Measures to prevent fire as well as aerosol and dust generation

Use local and general ventilation. Avoidance of ignition sources. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharge. Use only in well-ventilated areas. Due to danger of explosion, prevent leakage of vapours into cellars, flues and ditches. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools.

- Specific notes/details

Places which are not ventilated, e.g. unventilated below ground level areas such as trenches, conduits and shafts, are particularly prone to the presence of flammable substances or mixtures. Vapors are heavier than air, spread along floors and form explosive mixtures with air. Vapors may form explosive mixtures with air.

Advice on general occupational hygiene

Wash hands after use. Do not eat, drink and smoke in work areas. Remove contaminated clothing and protective equipment before entering eating areas. Never keep food or drink in the vicinity of chemicals. Never place chemicals in containers that are normally used for food or drink. Keep away from food, drink and animal feedingstuffs.

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

7.2 Conditions for safe storage, including any incompatibilities

Managing of associated risks

- Explosive atmospheres

Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight.

- Flammability hazards

Keep away from sources of ignition - No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Protect from sunlight.

- Ventilation requirements

Keep any substance that emits harmful vapors or gases in a place that allows these to be permanently extracted. Use local and general ventilation. Ground/bond container and receiving equipment.

- Packaging compatibilities

Only packagings which are approved (e.g. acc. to the Dangerous Goods Regulations) may be used.

7.3 Specific end use(s)

See section 16 for a general overview.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

| Occupational exposure limit values (Workplace Exposure Limits) | | | | | | | | | | |
|--|------------------------|------------|------------|-------------|------------|--------------|-----------------|-------------------|----------|------------------|
| Country | Name of substance | Identifier | TWA [ppm] | TWA [mg/m³] | STEL [ppm] | STEL [mg/m³] | Ceiling-C [ppm] | Ceiling-C [mg/m³] | Notation | Source |
| US | trans-dichloroethylene | TLV® | 200 | | | | | | | ACGIH® 2024 |
| US | nitromethane | PEL (CA) | 2 | 5 | | | | | | Cal/OSHA PEL |
| US | nitromethane | TLV® | 20 | | | | | | | ACGIH® 2024 |
| US | nitromethane | PEL | 100 | 250 | | | | | | 29 CFR 1910.1000 |
| US | nitromethane | REL | | | | | | | appx-D | NIOSH REL |
| US | methyl methacrylate | REL | 100 (10 h) | 410 (10 h) | | | | | | NIOSH REL |
| US | methyl methacrylate | TLV® | 50 | | 100 | | | | | ACGIH® 2024 |
| US | methyl methacrylate | PEL | 100 | 410 | | | | | | 29 CFR 1910.1000 |
| US | methyl methacrylate | PEL (CA) | 50 | 205 | 100 | 410 | | | | Cal/OSHA PEL |

Notation

appx-D see Appendix D - Substances with No Established RELs

Ceiling-C ceiling value is a limit value above which exposure should not occur

STEL short-term exposure limit: a limit value above which exposure should not occur and which is related to a 15-minute period (unless otherwise specified)

TWA time-weighted average (long-term exposure limit): measured or calculated in relation to a reference period of 8 hours time-

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

Notation

weighted average (unless otherwise specified)

| Relevant DNELs of components | | | | | | |
|------------------------------|----------|----------|-------------------------|------------------------------------|-------------------|----------------------------|
| Name of substance | CAS No | Endpoint | Threshold level | Protection goal, route of exposure | Used in | Exposure time |
| trans-dichloroethylene | 156-60-5 | DNEL | 797 mg/m ³ | human, inhalatory | worker (industry) | chronic - systemic effects |
| nitromethane | 75-52-5 | DNEL | 20 mg/m ³ | human, inhalatory | worker (industry) | chronic - systemic effects |
| nitromethane | 75-52-5 | DNEL | 39 mg/m ³ | human, inhalatory | worker (industry) | acute - systemic effects |
| nitromethane | 75-52-5 | DNEL | 39 mg/m ³ | human, inhalatory | worker (industry) | chronic - local effects |
| nitromethane | 75-52-5 | DNEL | 79 mg/m ³ | human, inhalatory | worker (industry) | acute - local effects |
| nitromethane | 75-52-5 | DNEL | 417 mg/kg bw/day | human, dermal | worker (industry) | chronic - systemic effects |
| nitromethane | 75-52-5 | DNEL | 2,500 mg/kg bw/day | human, dermal | worker (industry) | acute - systemic effects |
| methyl methacrylate | 80-62-6 | DNEL | 348.4 mg/m ³ | human, inhalatory | worker (industry) | chronic - systemic effects |
| methyl methacrylate | 80-62-6 | DNEL | 208 mg/m ³ | human, inhalatory | worker (industry) | chronic - local effects |
| methyl methacrylate | 80-62-6 | DNEL | 416 mg/m ³ | human, inhalatory | worker (industry) | acute - local effects |
| methyl methacrylate | 80-62-6 | DNEL | 13.67 mg/kg bw/day | human, dermal | worker (industry) | chronic - systemic effects |

| Relevant PNECs of components | | | | | | |
|------------------------------|----------|----------|-----------------|-----------------------|------------------------------|------------------------------|
| Name of substance | CAS No | Endpoint | Threshold level | Organism | Environmental compartment | Exposure time |
| trans-dichloroethylene | 156-60-5 | PNEC | 36.4 µg/l | aquatic organisms | freshwater | short-term (single instance) |
| trans-dichloroethylene | 156-60-5 | PNEC | 3.6 µg/l | aquatic organisms | marine water | short-term (single instance) |
| trans-dichloroethylene | 156-60-5 | PNEC | 17 mg/l | aquatic organisms | sewage treatment plant (STP) | short-term (single instance) |
| trans-dichloroethylene | 156-60-5 | PNEC | 548.3 µg/kg | aquatic organisms | freshwater sediment | short-term (single instance) |
| trans-dichloroethylene | 156-60-5 | PNEC | 54.8 µg/kg | aquatic organisms | marine sediment | short-term (single instance) |
| trans-dichloroethylene | 156-60-5 | PNEC | 56.3 µg/kg | terrestrial organisms | soil | short-term (single instance) |
| nitromethane | 75-52-5 | PNEC | 4.9 mg/l | aquatic organisms | sewage treatment plant (STP) | short-term (single instance) |
| methyl methacrylate | 80-62-6 | PNEC | 0.94 mg/l | aquatic organisms | freshwater | short-term (single instance) |
| methyl methacrylate | 80-62-6 | PNEC | 0.094 mg/l | aquatic organisms | marine water | short-term (single instance) |

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

| Relevant PNECs of components | | | | | | |
|------------------------------|---------|----------|-----------------|-----------------------|------------------------------|------------------------------|
| Name of substance | CAS No | Endpoint | Threshold level | Organism | Environmental compartment | Exposure time |
| methyl methacrylate | 80-62-6 | PNEC | 10 mg/l | aquatic organisms | sewage treatment plant (STP) | short-term (single instance) |
| methyl methacrylate | 80-62-6 | PNEC | 10.2 mg/kg | aquatic organisms | freshwater sediment | short-term (single instance) |
| methyl methacrylate | 80-62-6 | PNEC | 0.102 mg/kg | aquatic organisms | marine sediment | short-term (single instance) |
| methyl methacrylate | 80-62-6 | PNEC | 1.48 mg/kg | terrestrial organisms | soil | short-term (single instance) |

8.2 Exposure controls

Appropriate engineering controls

General ventilation.

Individual protection measures (personal protective equipment)

Eye/face protection

Wear eye/face protection.

Skin protection

- Hand protection

Wear suitable gloves. Chemical protection gloves are suitable, which are tested according to EN 374. Check leak-tightness/impermeability prior to use. In the case of wanting to use the gloves again, clean them before taking off and air them well. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

- Other protection measures

Take recovery periods for skin regeneration. Preventive skin protection (barrier creams/ointments) is recommended. Wash hands thoroughly after handling.

Respiratory protection

In case of inadequate ventilation wear respiratory protection.

Environmental exposure controls

Use appropriate container to avoid environmental contamination. Keep away from drains, surface and ground water.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

| | |
|----------------|-----------------------|
| Physical state | liquid |
| Color | colorless |
| Particle | not relevant (liquid) |
| Odor | characteristic |

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

Other safety parameters

| | |
|---|-----------------------------------|
| pH (value) | not determined |
| Melting point/freezing point | -49.8 °C |
| Initial boiling point and boiling range | 47.64 °C at 101.3 kPa |
| Flash point | 2.22 °C |
| Flash point | 36 °F |
| Evaporation rate | not determined |
| Flammability (solid, gas) | not relevant, (fluid) |
| Vapor pressure | 44.13 kPa at 25 °C |
| Density | 1.218 g/cm ³ at 73 °F |
| Vapor density | this information is not available |
| Solubility(ies) | not determined |

Partition coefficient

| | |
|-----------------------------|--|
| - n-octanol/water (log KOW) | this information is not available |
| Auto-ignition temperature | 430 °C (auto-ignition temperature (liquids and gases)) |
| Viscosity | not determined |
| Explosive properties | none |
| Oxidizing properties | none |

9.2 Other information

| | |
|--|---|
| VOC content | When applied as directed, per SCAQMD Rule 1168, Test Method 316A, VOC content is: > 250 g/L This product is not compliant for sale to Southern California or other regions due to the high VOC content. Please check your relevant state or regional regulations for more information. |
| Temperature class (USA, acc. to NEC 500) | T2 (maximum permissible surface temperature on the equipment: 300°C) |

SECTION 10: Stability and reactivity

10.1 Reactivity

Concerning incompatibility: see below "Conditions to avoid" and "Incompatible materials". The mixture contains reactive substance(s). Risk of ignition.

If heated:

Risk of ignition

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

10.2 Chemical stability

See below "Conditions to avoid".

10.3 Possibility of hazardous reactions

No known hazardous reactions.

10.4 Conditions to avoid

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Hints to prevent fire or explosion

Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools. Take precautionary measures against static discharge.

10.5 Incompatible materials

Oxidizers

10.6 Hazardous decomposition products

Reasonably anticipated hazardous decomposition products produced as a result of use, storage, spill and heating are not known. Hazardous combustion products: see section 5.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Test data are not available for the complete mixture.

Classification procedure

The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Classification acc. to OSHA "Hazard Communication Standard" (29 CFR 1910.1200)

Acute toxicity

Harmful if inhaled.

GHS of the United Nations, annex 4: May be harmful if swallowed.

- Acute toxicity estimate (ATE)

Inhalation: vapor 16.09 mg/l/4h

Acute toxicity estimate (ATE) of components

| Name of substance | CAS No | Exposure route | ATE |
|------------------------|----------|-------------------|--------------|
| trans-dichloroethylene | 156-60-5 | inhalation: vapor | 11 mg/l/4h |
| nitromethane | 75-52-5 | oral | 1,506 mg/kg |
| nitromethane | 75-52-5 | dermal | >2,000 mg/kg |
| methyl methacrylate | 80-62-6 | inhalation: vapor | 29.8 mg/l/4h |

Skin corrosion/irritation

Shall not be classified as corrosive/irritant to skin.

Serious eye damage/eye irritation

Shall not be classified as seriously damaging to the eye or eye irritant.

Respiratory or skin sensitization

May cause an allergic skin reaction.

Germ cell mutagenicity

Shall not be classified as germ cell mutagenic.

Carcinogenicity

Suspected of causing cancer.

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans

| Name of substance | CAS No | Classification | Number |
|---------------------|---------|----------------|--------|
| methyl methacrylate | 80-62-6 | 3 | |
| nitromethane | 75-52-5 | 2B | |

Legend

- 2B Possibly carcinogenic to humans
3 Not classifiable as to carcinogenicity in humans

National Toxicology Program (United States): Report on Carcinogens

| Name of substance | CAS No | Classification | Number |
|-------------------|---------|---|----------------------------|
| nitromethane | 75-52-5 | Reasonably anticipated to be a human carcinogen | 11th Report on Carcinogens |

Reproductive toxicity

Shall not be classified as a reproductive toxicant.

Specific target organ toxicity - single exposure

Shall not be classified as a specific target organ toxicant (single exposure).

Specific target organ toxicity - repeated exposure

Shall not be classified as a specific target organ toxicant (repeated exposure).

Aspiration hazard

Shall not be classified as presenting an aspiration hazard.

SECTION 12: Ecological information

12.1 Toxicity

Harmful to aquatic life with long lasting effects.

Aquatic toxicity (acute) of components

| Name of substance | CAS No | Endpoint | Value | Species | Exposure time |
|------------------------|----------|----------|-------------|-----------------------|---------------|
| trans-dichloroethylene | 156-60-5 | LC50 | 135 mg/l | fish | 96 h |
| trans-dichloroethylene | 156-60-5 | EC50 | 220 mg/l | aquatic invertebrates | 48 h |
| trans-dichloroethylene | 156-60-5 | EbC50 | 36.36 mg/l | algae | 48 h |
| nitromethane | 75-52-5 | LC50 | >659.2 mg/l | fish | 96 h |
| nitromethane | 75-52-5 | EC50 | >103 mg/l | aquatic invertebrates | 48 h |
| nitromethane | 75-52-5 | ErC50 | >102 mg/l | algae | 72 h |
| methyl methacrylate | 80-62-6 | EC50 | 69 mg/l | aquatic invertebrates | 48 h |
| methyl methacrylate | 80-62-6 | ErC50 | >110 mg/l | algae | 72 h |

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

| Aquatic toxicity (chronic) of components | | | | | |
|--|---------|----------|-----------|-----------------------|---------------|
| Name of substance | CAS No | Endpoint | Value | Species | Exposure time |
| nitromethane | 75-52-5 | EC50 | 310 mg/l | microorganisms | 30 min |
| methyl methacrylate | 80-62-6 | LC50 | 33.7 mg/l | fish | 35 d |
| methyl methacrylate | 80-62-6 | EC50 | 49 mg/l | aquatic invertebrates | 21 d |

12.2 Persistence and degradability

Data are not available.

12.3 Bioaccumulative potential

Data are not available.

12.4 Mobility in soil

Data are not available.

12.5 Results of PBT and vPvB assessment

Does not contain a PBT-/vPvB-substance at a concentration of $\geq 0.1\%$.

12.6 Endocrine disrupting properties

Does not contain an endocrine disruptor (ED) in a concentration of $\geq 0.1\%$.

12.7 Other adverse effects

Data are not available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Waste treatment-relevant information

Solvent reclamation/regeneration.

Sewage disposal-relevant information

Do not empty into drains. Avoid release to the environment. Refer to special instructions/safety data sheets.

Waste treatment of containers/packages

Only packagings which are approved (e.g. acc. to DOT) may be used. Completely emptied packages can be recycled. Handle contaminated packages in the same way as the substance itself.

Remarks

Please consider the relevant national or regional provisions. Waste shall be separated into the categories that can be handled separately by the local or national waste management facilities.

SECTION 14: Transport information

14.1 UN number

| | |
|-----------|---------|
| DOT | UN 1133 |
| IMDG-Code | UN 1133 |
| ICAO-TI | UN 1133 |

14.2 UN proper shipping name

| | |
|-----------|-----------|
| DOT | Adhesives |
| IMDG-Code | ADHESIVES |

WELD-ON 3 CLEAR (DCM & TCE Free)


Version number: 1.0

Date of compilation: 2025-04-11


| | |
|--|---|
| ICAO-TI | Adhesives |
| 14.3 Transport hazard class(es) | |
| DOT | 3 |
| IMDG-Code | 3 |
| ICAO-TI | 3 |
| 14.4 Packing group | |
| DOT | II |
| IMDG-Code | II |
| ICAO-TI | II |
| 14.5 Environmental hazards | non-environmentally hazardous acc. to the dangerous goods regulations |
| 14.6 Special precautions for user | |
| There is no additional information. | |
| 14.7 Transport in bulk according to IMO instruments | |
| The cargo is not intended to be carried in bulk. | |

Information for each of the UN Model Regulations

Transport of dangerous goods by road or rail (49 CFR US DOT) - Additional information

| | |
|---|---|
| Particulars in the shipper's declaration | UN1133, Adhesives, 3, II |
| Reportable quantity (RQ) | 1,471 lbs (667.6 kg) (trans-dichloroethylene) (methyl methacrylate) |
| Danger label(s) | 3 |
|  | |
| Special provisions (SP) | 149, B52, IB2, T4, TP1, TP8 |
| ERG No | 128 |

International Maritime Dangerous Goods Code (IMDG) - Additional information

| | |
|---|--|
| Marine pollutant | - (not hazardous to the aquatic environment) |
| Danger label(s) | 3 |
|  | |
| Special provisions (SP) | - |
| Excepted quantities (EQ) | E2 |
| Limited quantities (LQ) | 5 L |
| EmS | F-E, S-D |
| Stowage category | B |

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

International Civil Aviation Organization (ICAO-IATA/DGR) - Additional information

Danger label(s) 3



Special provisions (SP) A3

Excepted quantities (EQ) E2

Limited quantities (LQ) 1 L

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations specific for the product in question

National regulations (United States)

Toxic Substance Control Act (TSCA) all ingredients are listed as ACTIVE

Superfund Amendment and Reauthorization Act (SARA TITLE III)

- The List of Extremely Hazardous Substances and Their Threshold Planning Quantities (EPCRA Section 302, 304)

none of the ingredients are listed

- Specific Toxic Chemical Listings (EPCRA Section 313)

| Toxics Release Inventory: Specific Toxic Chemical Listings | | | |
|--|----------|---------|----------------|
| Name of substance | CAS No | Remarks | Effective date |
| methyl methacrylate | 80-62-6 | | 1987-01-01 |
| trans-dichloroethylene | 540-59-0 | | 1987-01-01 |
| nitromethane | 75-52-5 | | 2011-01-01 |

Comprehensive Environmental Response, Compensation, and Liability Act (CERCLA)

- List of Hazardous Substances and Reportable Quantities (CERCLA section 102a) (40 CFR 302.4)

| Name of substance | CAS No | Remarks | Statutory code | Final RQ pounds (Kg) |
|------------------------|----------|---------|----------------|----------------------|
| methyl methacrylate | 80-62-6 | | 1 3 4 | 1000 (454) |
| trans-dichloroethylene | 156-60-5 | | 2 4 | 1000 (454) |

Legend

- 1 "1" indicates that the statutory source is section 311(b)(2) of the Clean Water Act
 2 "2" indicates that the source is section 307(a) of the Clean Water Act
 3 "3" indicates that the source is section 112 of the Clean Air Act
 4 "4" indicates that the source is section 3001 of the Resource Conservation and Recovery Act (RCRA)

Clean Air Act

none of the ingredients are listed

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

Right to Know Hazardous Substance List

- Cleaning Product Right to Know Act Substance List (CA-RTK)

| Name of substance | CAS No | Functionality | Authoritative Lists |
|------------------------|----------|---------------|---|
| trans-dichloroethylene | 156-60-5 | | CA MCLs CWA 303(c) |
| nitromethane | 75-52-5 | | IARC Carcinogens - 2B NTP 13th RoC - reasonable Prop 65 |
| methyl methacrylate | 80-62-6 | | CA TACs IRIS Neurotoxicants |

- Toxic or Hazardous Substance List (MA-TURA)

| Name of substance | CAS No | DEP CODE | PBT / HHS / LHS | PBT / HHS Threshold | De Minimis Concentration Threshold |
|------------------------|----------|----------|-----------------|---------------------|------------------------------------|
| methyl methacrylate | 80-62-6 | | | | 1.0 % |
| trans-dichloroethylene | 156-60-5 | | | | 1.0 % |
| nitromethane | 75-52-5 | | | | 0.1 % |

- Hazardous Substances List (MN-ERTK)

| Name of substance | CAS No | References | Remarks |
|------------------------|----------|------------|---------|
| methyl methacrylate | 80-62-6 | A, O | |
| trans-dichloroethylene | 540-59-0 | A, O | |
| nitromethane | 75-52-5 | A, O | |

Legend

- A American Conference of Governmental Industrial Hygienists (ACGIH), "Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices for 1992-93", available from ACGIH
- O Occupational Safety and Health Administration (OSHA), Safety and Health Standards, Code of Federal Regulations, title 29, part 1910, subpart Z, "Toxic and Hazardous Substances, 1990." General information: Minnesota Department of Labor and Industry, Occupational Safety and Health Division

- Hazardous Substance List (NJ-RTK)

| Name of substance | CAS No | Remarks | Classifications |
|------------------------|----------|---------|-----------------|
| methyl methacrylate | 80-62-6 | | F3 R2 |
| trans-dichloroethylene | 540-59-0 | | F3 R2 |
| nitromethane | 75-52-5 | | CA F3 R4 |

Legend

- CA Carcinogenic
- F3 Flammable - Third Degree
- R2 Reactive - Second Degree
- R4 Reactive - Fourth Degree

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

- Hazardous Substance List (Chapter 323) (PA-RTK)

| Name of substance | CAS No | Classification |
|------------------------|----------|----------------|
| methyl methacrylate | 80-62-6 | E |
| trans-dichloroethylene | 156-60-5 | E |
| nitromethane | 75-52-5 | |

Legend

E Environmental hazard

- Hazardous Substance List (RI-RTK)

| Name of substance | CAS No | References |
|------------------------|----------|------------|
| methyl methacrylate | 80-62-6 | T, F |
| trans-dichloroethylene | 540-59-0 | T, F |
| trans-dichloroethylene | 540-59-0 | T, F |
| trans-dichloroethylene | 540-59-0 | T, F |
| nitromethane | 75-52-5 | T, F |

Legend

F Flammability (NFPA®)

T Toxicity (ACGIH®)

California Environmental Protection Agency (Cal/EPA): Proposition 65 - Safe Drinking Water and Toxic Enforcement Act of 1987

| Proposition 65 List of chemicals | | | |
|----------------------------------|---------|---------|----------------------|
| Name acc. to inventory | CAS No | Remarks | Type of the toxicity |
| nitromethane | 75-52-5 | | cancer |

Industry or sector specific available guidance(s)

NPCA-HMIS® III

Hazardous Materials Identification System. American Coatings Association.

| Category | Rating | Description |
|---------------------|--------|--|
| Chronic | * | chronic (long-term) health effects may result from repeated overexposure |
| Health | 2 | temporary or minor injury may occur |
| Flammability | 3 | material that can be ignited under almost all ambient temperature conditions |
| Physical hazard | 0 | material that is normally stable, even under fire conditions, and will not react with water, polymerize, decompose, condense, or self-react. Non-explosive |
| Personal protection | - | |

NFPA® 704

National Fire Protection Association: Standard System for the Identification of the Hazards of Materials for Emergency Response (United States).

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

| Category | Degree of hazard | Description |
|----------------|------------------|--|
| Flammability | 3 | material that can be ignited under almost all ambient temperature conditions |
| Health | 2 | material that, under emergency conditions, can cause temporary incapacitation or residual injury |
| Instability | 0 | material that is normally stable, even under fire conditions |
| Special hazard | | |

National inventories

| Country | Inventory | Status |
|---------|------------|-------------------------------------|
| AU | AIIC | all ingredients are listed |
| CA | DSL | all ingredients are listed |
| CN | IECSC | all ingredients are listed |
| EU | ECSI | all ingredients are listed |
| EU | REACH Reg. | all ingredients are listed |
| JP | CSCL-ENCS | all ingredients are listed |
| KR | KECI | all ingredients are listed |
| MX | INSQ | all ingredients are listed |
| NZ | NZIoC | all ingredients are listed |
| PH | PICCS | all ingredients are listed |
| TR | CICR | not all ingredients are listed |
| TW | TCSI | all ingredients are listed |
| US | TSCA | all ingredients are listed (ACTIVE) |

Legend

| | |
|------------|---|
| AIIC | Australian Inventory of Industrial Chemicals |
| CICR | Chemical Inventory and Control Regulation |
| CSCL-ENCS | List of Existing and New Chemical Substances (CSCL-ENCS) |
| DSL | Domestic Substances List (DSL) |
| ECSI | EC Substance Inventory (EINECS, ELINCS, NLP) |
| IECSC | Inventory of Existing Chemical Substances Produced or Imported in China |
| INSQ | National Inventory of Chemical Substances |
| KECI | Korea Existing Chemicals Inventory |
| NZIoC | New Zealand Inventory of Chemicals |
| PICCS | Philippine Inventory of Chemicals and Chemical Substances (PICCS) |
| REACH Reg. | REACH registered substances |
| TCSI | Taiwan Chemical Substance Inventory |
| TSCA | Toxic Substance Control Act |

15.2 Chemical Safety Assessment

Chemical safety assessments for substances in this mixture were not carried out.

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

SECTION 16: Other information, including date of preparation or last revision

Abbreviations and acronyms

| Abbr. | Descriptions of used abbreviations |
|------------------|--|
| 29 CFR 1910.1000 | 29 CFR 1910.1000, Tables Z-1, Z-2, Z-3 - Occupational Safety and Health Standards: Toxic and Hazardous Substances (permissible exposure limits) |
| 49 CFR US DOT | 49 CFR U.S. Department of Transportation |
| ACGIH® | American Conference of Governmental Industrial Hygienists |
| ACGIH® 2024 | From ACGIH®, 2024 TLVs® and BEIs® Book. Copyright 2024. Reprinted with permission. Information on the proper use of the TLVs® and BEIs®: http://www.acgih.org/tlv-bei-guidelines/policies-procedures-presentations/tlv-bei-position-statement |
| ATE | Acute Toxicity Estimate |
| Cal/OSHA PEL | California Division of Occupational Safety and Health (Cal/OSHA): Permissible Exposure Limits (PELs) |
| CAS | Chemical Abstracts Service (service that maintains the most comprehensive list of chemical substances) |
| Ceiling-C | Ceiling value |
| DEP CODE | Department of Environmental Protection Code |
| DGR | Dangerous Goods Regulations (see IATA/DGR) |
| DNEL | Derived No-Effect Level |
| DOT | Department of Transportation (USA) |
| EbC50 | ≡ EC50: in this method, that concentration of test substance which results in a 50 % reduction in either growth (EbC50) or growth rate (ErC50) relative to the control |
| EC50 | Effective Concentration 50 %. The EC50 corresponds to the concentration of a tested substance causing 50 % changes in response (e.g. on growth) during a specified time interval |
| ED | Endocrine disruptor |
| EINECS | European Inventory of Existing Commercial Chemical Substances |
| ELINCS | European List of Notified Chemical Substances |
| EmS | Emergency Schedule |
| ErC50 | ≡ EC50: in this method, that concentration of test substance which results in a 50 % reduction in either growth (EbC50) or growth rate (ErC50) relative to the control |
| ERG No | Emergency Response Guidebook - Number |
| GHS | "Globally Harmonized System of Classification and Labelling of Chemicals" developed by the United Nations |
| HHS | Higher hazard substance |
| IARC | International Agency for Research on Cancer |
| IATA | International Air Transport Association |
| IATA/DGR | Dangerous Goods Regulations (DGR) for the air transport (IATA) |
| ICAO | International Civil Aviation Organization |
| ICAO-TI | Technical instructions for the safe transport of dangerous goods by air |
| IMDG | International Maritime Dangerous Goods Code |
| IMDG-Code | International Maritime Dangerous Goods Code |
| LC50 | Lethal Concentration 50%: the LC50 corresponds to the concentration of a tested substance causing 50 % lethality during a specified time interval |

WELD-ON 3 CLEAR (DCM & TCE Free)

Version number: 1.0

Date of compilation: 2025-04-11

| Abbr. | Descriptions of used abbreviations |
|----------------|---|
| LHS | Lower hazard substance |
| NFPA® | National Fire Protection Association (United States) |
| NIOSH REL | National Institute for Occupational Safety and Health (NIOSH): Recommended Exposure Limits (RELs) |
| NLP | No-Longer Polymer |
| NPCA-HMIS® III | National Paint and Coatings Association: Hazardous Materials Identification System - HMIS® III, Third Edition |
| OSHA | Occupational Safety and Health Administration (United States) |
| PBT | Persistent, Bioaccumulative and Toxic |
| PEL | Permissible exposure limit |
| PNEC | Predicted No-Effect Concentration |
| ppm | Parts per million |
| RTECS | Registry of Toxic Effects of Chemical Substances (database of NIOSH with toxicological information) |
| STEL | Short-term exposure limit |
| TLV® | Threshold Limit Values |
| TWA | Time-weighted average |
| VOC | Volatile Organic Compounds |
| vPvB | Very Persistent and very Bioaccumulative |

Key literature references and sources for data

OSHA Hazard Communication Standard (HCS), 29 CFR 1910.1200.

Transport of dangerous goods by road or rail (49 CFR US DOT). International Maritime Dangerous Goods Code (IMDG).

Dangerous Goods Regulations (DGR) for the air transport (IATA).

Classification procedure

Physical and chemical properties: The classification is based on tested mixture.

Health hazards, Environmental hazards: The method for classification of the mixture is based on ingredients of the mixture (additivity formula).

Disclaimer

This information is based upon the present state of our knowledge. This SDS has been compiled and is solely intended for this product.